

Mastering REACH
Compliance:
A Comprehensive
Guide for Global
Industries

Mastering REACH
Compliance:
A Comprehensive
Guide for Global
Industries

Valerie Hemelaers

Copyright © 2024 by Valerie Hemelaers

All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of the publisher, except in the case of brief quotations embodied in critical reviews and certain other non-commercial uses permitted by copyright law. For permission requests, please contact the publisher at the address below.

Disclaimer

This book is intended to provide general information on REACH compliance and does not constitute legal, financial, or regulatory advice. While every effort has been made to ensure the accuracy of the information contained in this publication, the author and publisher assume no responsibility for errors, inaccuracies, omissions, or any actions taken based on the content herein. Readers are advised to consult with a qualified legal or compliance professional for specific advice on their individual circumstances. The use of this book does not establish any contractual or professional relationship between the reader and the author or publisher.

Trademarks

All trademarks, product names, company names, or logos mentioned herein are the property of their respective owners.

Writer: Valerie Hemelaers

ISBN: 9789403778198

© Valerie Hemelaers

Table of Contents

1	Introduction to REACH Compliance	2
1.1	Who Is This Book For?	2
1.2	Overview of REACH.....	2
1.3	The global impact of REACH beyond the EU	4
2	The History of REACH.....	6
2.1	Regulatory background: Pre-REACH regulations and the evolution of chemical legislation in the EU	6
2.2	Key Milestones in the Development of REACH	7
2.3	Latest Developments in REACH.....	9
3	Understanding the Key Principles of REACH.....	14
3.1	Registration: Obligations for Manufacturers and Importers 14	
3.2	Evaluation: How Substances Are Assessed by ECHA.....	16
3.3	Authorisation: Restricted and Banned Substances.....	17
3.4	Restriction: Ensuring Compliance Across Various Industries 19	
3.5	Explanation of Substances in Articles and How They Differ from Mixtures.....	20
4	Substance Registration Process.....	24
4.1	Step-by-Step Guide to Registering Substances	24
4.1.1	Step 1: Identify Your Substances.....	24
4.1.2	Step 2: PPORD Exemption (if applicable).....	25
4.1.3	Step 3: Data Collection and Gap Analysis.....	26
4.1.4	Step 4: Joint Submission and Data Sharing.....	27
4.1.5	Step 5: Prepare the Dossier	29
4.1.6	Step 7: Respond to ECHA Inquiries	29
4.2	Dossier Preparation: Data Collection, Safety Data Sheets, and Technical Documents	30

4.2.1	Data Collection	30
4.2.2	Safety Data Sheets (SDS)	30
4.2.3	Chemical Safety Report (CSR).....	31
4.2.4	Substance Inventory	31
4.3	The Role of the Lead Registrant and Co-Registrants	32
4.3.1	Lead Registrant	33
4.3.2	Co-Registrants	33
4.4	Practical Case Studies: Successful Registration Strategies ..	34
4.4.1	Case Study 1: Efficient Data Sharing in a SIEF	34
5	The CLP Regulation: Classification, Labelling, and Packaging of Chemicals	38
6	Supply Chain Compliance	46
6.1	Communication Across the Supply Chain: Downstream Users, Distributors, and Suppliers.....	46
6.1.1	Downstream Users	46
6.1.2	Distributors.....	47
6.1.3	Suppliers	48
6.1.4	Communication Tools and Strategies.....	48
6.1.5	Specific REACH Documentation Requirements by Incoterm®	49
6.2	Ensuring Compliance Across Complex Supply Chains	51
6.2.1	Electronics Industry.....	51
6.2.2	Automotive Industry	52
6.3	Case Studies on Supply Chain Challenges and Solutions.....	54
6.3.1	Case Study 1: Electronics Manufacturer Tackles SVHC in Circuit Boards	54
6.3.2	Case Study 2: Automotive Manufacturer Manages SCIP Reporting for Complex Supply Chains	55
7	REACH and SVHC (Substances of Very High Concern)	58
7.1	The Importance of Identifying and Managing SVHCs	58

7.1.1	What are Substances of Very High Concern?	58
7.1.2	Why Managing SVHCs Matters for Businesses	60
7.1.3	Obligations for Companies Handling SVHCs	60
7.2	Compliance Strategies for Companies Working with Hazardous Substances	62
7.2.1	Risk Assessment and Substitution Planning	62
7.2.2	Supply Chain Communication and Transparency	64
7.2.3	SCIP Database Reporting	65
7.2.4	Authorization Process for Continued Use of SVHCs	66
7.3	Monitoring Changes to the SVHC Candidate List	66
7.3.1	How the Candidate List is Updated	67
7.3.2	Tools and Resources for Monitoring SVHC Changes	67
7.3.3	Responding to Updates on the SVHC Candidate List	68
8	Dossier Evaluation by ECHA	72
8.1	How ECHA Evaluates Submissions	72
8.1.1	Compliance Checks	72
8.1.2	Testing Proposal Evaluations	74
8.1.3	Substance Evaluation	75
8.2	Product and Process Oriented Research and Development (PPORD)	75
8.2.1	What is PPORD?	75
8.2.2	Information Requirements for PPORD	76
8.2.3	ECHA's Evaluation of PPORD Notifications	77
8.3	Common Errors and How to Avoid Them	77
8.3.1	Incomplete or Inaccurate Substance Identification	78
8.3.2	Insufficient Data for Hazard and Risk Assessment	78
8.3.3	Poor Use of Read-Across and QSAR Data	79
8.3.4	Missing or Outdated Exposure Scenarios	80
8.3.5	Ignoring Data Sharing Obligations	80

8.3.6	Administrative Errors	81
8.4	Post-Submission Compliance Strategies	81
8.4.1	ECHA Requests for Additional Information After Submission.....	81
8.4.2	Monitor ECHA Decisions and Requests	82
8.4.3	Maintain Up-to-Date Dossiers	83
8.4.4	Engage with Industry Groups and Consortia	83
8.4.5	Prepare for Regulatory Updates.....	84
9	Authorization and Restrictions: What You Need to Know.....	88
9.1	Detailed Explanation of the Authorization Process.....	88
9.1.1	What Substances are Subject to Authorization?.....	89
9.1.2	Steps in the Authorization Process.....	90
9.1.3	The Sunset Date and Transitional Measures.....	92
9.2	Restricted Substances and Obligations under Annex XVII ..	92
9.2.1	What is Annex XVII?	93
9.2.2	Obligations for Companies Under Annex XVII.....	93
9.2.3	The Restriction Process.....	94
9.2.4	How to Navigate Annex XVII	95
9.3	Case Studies of Companies Affected by Authorizations and Restrictions.....	95
9.3.1	Case Study 1: Lead Use in the Electronics Industry	96
9.3.2	Case Study 2: Phthalates in Consumer Goods.....	97
9.3.3	Case Study 3: Chromium Trioxide in Surface Treatments 98	
10	PIC Regulation: Ensuring Safe Export and Import of Hazardous Chemicals.....	102
10.1	Overview of the PIC Regulation.....	102
10.1.1	Scope of the PIC Regulation	103
10.1.2	The Relationship Between PIC and Other Regulations 103	

10.2	Key Features of the PIC Regulation.....	104
10.2.1	Prior Informed Consent (PIC).....	104
10.2.2	Chemicals Subject to PIC.....	105
10.2.3	Export Notification Obligations	106
10.2.4	Explicit Consent	106
10.3	Exporting Hazardous Chemicals: A Step-by-Step Guide....	106
10.3.1	Step 1: Identify Chemicals Subject to PIC	107
10.3.2	Step 2: Submit an Export Notification to ECHA	107
10.3.3	Step 3: Await Consent from the Importing Country .	107
10.3.4	Step 4: Provide Safety Information to the Importing Country	108
10.3.5	Step 5: Ensure Compliance with National Regulations	108
10.4	PIC Compliance Obligations for Companies.....	108
10.4.1	Record-Keeping Requirements.....	108
10.4.2	Labeling and Packaging Requirements	109
10.4.3	Reporting Obligations	109
10.5	Case Studies of Companies Affected by the PIC Regulation	109
10.5.1	Case Study 1: European Agrochemical Company.....	110
10.5.2	Case Study 2: Chemical Manufacturer and Exporter	111
10.5.3	Case Study 3: Importer of Hazardous Chemicals	112
10.6	Challenges and Opportunities under the PIC Regulation..	112
10.6.1	Challenges	113
10.6.2	Opportunities.....	113
11	REACH Compliance for Global Companies.....	116
11.1	Adapting to Regional Differences: EU versus Non-EU Markets.....	116
11.1.1	Understanding Regional Regulatory Frameworks....	117

11.1.2	Key Differences between REACH and Non-EU Chemical Regulations	118
11.1.3	Strategies for Adapting to Regional Differences.....	119
11.2	Handling REACH Requirements When Importing/Exporting Chemicals.....	120
11.2.1	REACH Obligations for Importing Chemicals into the EU	121
11.2.2	REACH Obligations for Exporting Chemicals from the EU	122
11.2.3	Strategies for Managing Import/Export Compliance	123
11.3	Compliance Challenges for Multinational Companies	124
11.3.1	Managing Complex Supply Chains	124
11.3.2	Monitoring Regulatory Changes Across Jurisdictions	125
11.3.3	Ensuring Consistent Compliance Across Regions	126
12	REACH and Emerging Industries	130
12.1	How REACH Impacts Emerging Industries.....	130
12.1.1	Electric Vehicles (EVs)	130
12.1.2	Renewable Energy	132
12.1.3	Nanomaterials	134
12.2	Special Considerations for Future Technologies and Innovative Materials.....	136
12.2.1	Risk Assessment for Novel Substances.....	136
12.2.2	Innovation and the Authorization Process	137
12.2.3	Monitoring Emerging Risks	138
12.3	Adapting Compliance Strategies for Fast-Evolving Sectors	139
12.3.1	Proactive Regulatory Engagement	139
12.3.2	Building a Compliance Culture.....	140
12.3.3	Digital Tools for Compliance Management.....	141

13	REACH and Product Safety.....	144
13.1	Linking REACH to Product Safety and Consumer Protection 144	
13.1.1	The Role of REACH in Product Safety.....	144
13.1.2	Consumer Protection Under REACH.....	145
13.2	The Role of REACH in Ensuring the Safety of End Products in Various Industries	146
13.2.1	Consumer Goods Industry.....	146
13.2.2	Electronics Industry.....	148
13.2.3	Automotive Industry	150
13.3	How REACH Influences Design and Innovation	152
13.3.1	The Push for Safer Alternatives	152
13.3.2	The Role of Innovation in Meeting REACH Compliance 153	
13.3.3	REACH as a Driver of Competitive Advantage.....	154
14	Sustainability and REACH	158
14.1	How REACH Fits within the Broader Framework of Sustainability and Environmental Stewardship	158
14.1.1	The Three Pillars of Sustainability: Environmental, Social, and Economic.....	158
14.1.2	REACH as a Tool for Environmental Stewardship.....	159
14.1.3	Aligning REACH with Global Sustainability Agendas	160
14.2	Sustainable Sourcing and Product Development under REACH	161
14.2.1	Sustainable Sourcing under REACH.....	161
14.2.2	Sustainable Product Development under REACH.....	163
14.3	Case Studies of Sustainable Companies Using REACH as a Competitive Advantage	164
14.3.1	Case Study 1: IKEA – Sustainable Furniture and Consumer Products	165

14.3.2	Case Study 2: BASF – Sustainable Chemical Innovation	166
14.3.3	Case Study 3: L’Oréal – Sustainable Beauty and Personal Care Products	167
15	Practical Insights from Industry.....	172
15.1	Interview Insights from REACH Compliance Officers.....	172
15.1.1	The Electronics Industry: Managing Compliance in a Complex Supply Chain.....	172
15.1.2	The Chemicals Industry: Data-Heavy Compliance and Industry Collaboration.....	174
15.1.3	The Mining Industry: Compliance Audits and Customs Clearance	175
15.2	Lessons Learned from Successful REACH Compliance Projects.....	177
15.2.1	The Power of Industry Associations	177
15.2.2	Addressing Gaps Between Legislation and Practice.	178
15.2.3	When to Use an Only Representative (OR) vs. Establishing an EU Entity.....	178
15.3	Best Practices for Staying Ahead of Regulatory Changes..	179
15.3.1	Monitor Regulatory Updates.....	179
15.3.2	Invest in Compliance Tools.....	179
15.3.3	Foster a Culture of Compliance.....	180
16	REACH Inspections and Enforcement.....	182
16.1	How REACH Is Enforced Across Different EU Member States	182
16.1.1	National Enforcement Authorities (NEAs).....	182
16.1.2	RAPEX Reports.....	183
16.1.3	Differences in Enforcement Across Member States..	184
16.1.4	Cooperation with ECHA and European Networks	185
16.1.5	Tracking and Controlling imports.....	186
16.2	Preparing for REACH Inspections and Audits.....	186

16.2.1	What to Expect During a REACH Inspection	187
16.2.2	Preparing for an Inspection.....	188
16.2.3	Managing Unannounced Inspections	189
16.3	Penalties and Consequences of Non-Compliance	190
16.3.1	Common Areas of Non-Compliance	191
16.4	Case Studies on Enforcement Actions.....	192
16.4.1	Sony’s PlayStation Incident (2001).....	192
16.4.2	Case Study: Chemical Manufacturer Fined for Failing to Register	192
16.4.3	Case Study: Cosmetics Company and SVHC Non-Compliance.....	193
17	Technological Tools for REACH Compliance.....	196
17.1	Overview of Software Solutions and Tools for Managing Compliance Data.....	196
17.1.1	The Growing Need for Technological Solutions.....	196
17.1.2	Types of Software Solutions for REACH Compliance	197
17.2	Automating REACH Processes with Compliance Management Systems.....	200
17.2.1	Benefits of Automating REACH Compliance.....	201
17.2.2	Automating Key REACH Processes.....	202
17.2.3	REACHPro Compliance Tracking and Alerts	203
17.3	How Digital Tools Can Streamline Regulatory Reporting.	204
17.3.1	Streamlining Reporting with Compliance Management Software	204
17.3.2	Meeting Reporting Obligations under REACH.....	205
17.3.3	Integration with REACH-IT and Other Regulatory Platforms	206
18	REACH in a Global Regulatory Context.....	208
18.1	Comparison of REACH with Other Major Regulatory Frameworks	208

18.1.1	REACH vs. TSCA (Toxic Substances Control Act) – United States	208
18.1.2	REACH vs. K-REACH (Korea REACH) – South Korea	210
18.1.3	REACH vs. Other Major Regulatory Frameworks	212
18.2	Global Harmonization of Chemical Regulations and REACH’s Influence.....	213
18.2.1	The Role of REACH in Global Harmonization Efforts	213
18.2.2	Challenges in Global Harmonization.....	215
18.2.3	The Future of Global Harmonization	216
19	REACH and Innovation: Balancing Compliance with Growth	218
19.1	How REACH Supports or Hinders Innovation.....	218
19.1.1	REACH as a Driver of Innovation	219
19.1.2	REACH as a Potential Barrier to Innovation.....	220
19.2	Strategies for Fostering Innovation While Maintaining Compliance.....	222
19.2.1	Invest in Research and Development (R&D) for Safer Alternatives.....	223
19.2.2	Collaborate with Industry Groups and Regulatory Bodies	223
19.2.3	Incorporate Compliance into Product Design and Development	225
19.3	Examples of Industries Innovating Within REACH Constraints	225
19.3.1	The Automotive Industry: Innovation in Battery Technology.....	226
19.3.2	The Electronics Industry: Compliance and Eco-Friendly Design	227
19.3.3	The Cosmetics Industry: Formulating Safer Products	227
20	Future Trends in REACH.....	230

20.1	The Potential Future Developments of REACH Legislation	230
20.1.1	Revision of the REACH Regulation	231
20.1.2	Alignment with the Green Deal and Circular Economy Objectives	233
20.1.3	Addressing Emerging Chemicals and Technologies	234
20.2	How Evolving Environmental Concerns May Shape Future REACH Revisions	235
20.2.1	Climate Change and REACH.....	235
20.2.2	Biodiversity and Chemical Regulation	236
20.2.3	The Zero Pollution Ambition and Chemical Safety.....	236
20.3	Predictions for Industries Most Affected by Upcoming Changes.....	237
20.3.1	The Chemical Industry.....	237
20.3.2	Electronics and High-Tech Industries	238
20.3.3	Automotive and Battery Industries.....	244
20.3.4	Textiles and Fashion Industry	244
21	Practical Guide: How to Stay Compliant.....	248
21.1	Tips for Staying Compliant on a Day-to-Day Basis.....	248
21.1.1	Keep Registration Dossiers Up to Date.....	248
21.1.2	Ensure Accuracy in Safety Data Sheets (SDS).....	249
21.1.3	Monitor Regulatory Updates and Emerging Trends.....	250
21.1.4	Streamline Communication with Suppliers.....	251
21.2	Creating a Compliance Culture Within Your Organization	252
21.2.1	Establishing Accountability and Ownership	252
21.2.2	Providing Ongoing Training and Awareness	253
21.2.3	Embedding Compliance in Decision-Making Processes	254

21.3	Practical Steps to Ensure Ongoing Compliance as Regulations Evolve	255
21.3.1	Regularly Review and Update Compliance Systems.....	255
21.3.2	Monitor and Respond to Regulatory Developments	256
21.3.3	Adopt a Proactive Approach to Risk Management	257
	How GlobalReach Compliance Can Support You.....	258
22	Conclusion: The Strategic Value of REACH Compliance.....	260
22.1	The Business Benefits of a Robust REACH Compliance Program.....	260
22.1.1	Market Access and Competitive Advantage.....	261
22.1.2	Operational Efficiency and Cost Savings.....	262
22.1.3	Innovation and Product Development.....	263
22.2	How Compliance Can Drive Corporate Responsibility and Customer Trust	263
22.2.1	Demonstrating Commitment to Health and Safety	264
22.2.2	Strengthening Relationships with Business Partners 264	
22.3	Supporting Corporate Social Responsibility (CSR) Initiatives 265	
22.4	Encouraging Companies to View REACH as a Strategic Asset, Not a Burden	266
22.4.1	Turning Compliance into a Competitive Advantage	266
22.4.2	Building a Culture of Compliance and Innovation	267
22.4.3	Long-Term Sustainability and Business Growth	268
23	Glossary, Reference Materials, Compliance Checklists and Further Reading.....	272
23.1	Glossary: Key Terms and Concepts in REACH and Regulatory Compliance.....	272
23.1.1	Key REACH Terms	272
23.2	Resources Section: Websites, Tools, and Contacts for REACH Compliance.....	276

23.2.1	Useful Websites for REACH Compliance	276
23.2.2	Tools and Software for Compliance Management	277
23.2.3	Professional Contacts and Industry Associations	278
23.3	Actionable Checklists: Step-by-Step Guidance for REACH Compliance.....	279
23.3.1	Checklist for Substance Registration.....	279
23.3.2	Checklist for Dossier Submission.....	280
23.3.3	Checklist for Supply Chain Compliance	281
23.3.4	References.....	282



CHAPTER 1: Introduction to REACH Compliance

1 Introduction to REACH Compliance

1.1 Who Is This Book For?

This book is designed for **business leaders, compliance officers, regulatory managers, and supply chain professionals** in industries affected by REACH, including **electronics, automotive, chemicals, mining, and manufacturing**. Whether you're a manufacturer, importer, or downstream user of chemical substances, this guide offers the comprehensive insights you need to navigate REACH compliance successfully.

If you are:

- A company looking to ensure that your products comply with REACH regulations.
- A compliance officer managing the safe use of chemicals.
- A business expanding into the European market that needs to align with strict environmental and safety standards.
- A supply chain manager ensuring all partners and suppliers meet regulatory requirements.

This book will equip you with the knowledge and tools to stay compliant, safeguard your business, and remain competitive in the global marketplace.

1.2 Overview of REACH

The Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) is a comprehensive regulation introduced by the European Union (EU) to manage the risks posed by chemicals to human health and the environment. Implemented in

2007, REACH establishes a framework where the burden of proof is placed on industry actors, requiring manufacturers, importers, and downstream users to ensure that the substances they produce or import do not pose harm.

The primary goal of REACH is to promote safer handling of chemicals across the EU, shifting the responsibility to businesses to prove their products are safe. Companies must **register chemical substances** that are produced or imported in quantities above one tonne per year with the European Chemicals Agency (ECHA). Through this registration process, companies submit detailed information about each substance, including **safety data, usage, and environmental impact**.

REACH was designed to improve the **protection of human health** and the environment, encourage the substitution of harmful chemicals with safer alternatives, and enhance the **competitiveness** of the EU chemicals industry. It also aims to create a unified regulatory system across the EU, simplifying compliance for businesses operating across multiple member states. However, its scope extends well beyond the chemical industry itself, impacting downstream users in various sectors like electronics, automotive, and textiles.

1.3 The global impact of REACH beyond the EU

While REACH is an EU regulation, its implications stretch across global markets. Non-EU companies that export products into the EU must also comply with REACH regulations, making it one of the most influential chemical safety laws in the world. Any non-EU business importing substances or articles containing chemicals into the EU must ensure compliance, which includes **submitting registration dossiers** and adhering to the restrictions laid out by ECHA.

The **global impact of REACH** is particularly significant because it has set a **regulatory standard** that other countries have followed. For example, South Korea's **K-REACH**, China's **MEE Order No. 12**, and Turkey's **KKDIK** are based on the framework of REACH, demonstrating its role in influencing chemical regulations globally. REACH also affects supply chains worldwide, requiring companies to audit their suppliers, document chemical usage, and ensure compliance throughout the entire supply chain.

In summary, REACH not only ensures a safer environment within Europe but has become a **global benchmark** for chemical safety, forcing multinational companies to align their practices with its rigorous standards. Compliance with REACH is no longer a European concern—it's a necessity for businesses around the world looking to operate within the EU market.



CHAPTER 2: The History of REACH

2 The History of REACH

2.1 Regulatory background: Pre-REACH regulations and the evolution of chemical legislation in the EU

Before the adoption of REACH, the European Union's (EU) chemical regulatory framework was fragmented and ineffective at addressing the growing risks associated with chemicals. The regulatory landscape included several directives such as the Dangerous Substances Directive (67/548/EEC), the Dangerous Preparations Directive (1999/45/EC), and the Existing Substances Regulation (793/93/EC). These regulations placed a significant burden on public authorities to prove that chemicals were dangerous, rather than on manufacturers or importers to demonstrate that their chemicals were safe.

The pre-REACH system was reactive rather than proactive. Chemicals were only restricted or banned after harm had been demonstrated, which was often too late to prevent environmental damage or human health risks. Moreover, it was a time-consuming and bureaucratically inefficient process. The lack of a centralized system and incomplete data on thousands of chemicals led to growing concerns, as only a small fraction of substances had been thoroughly assessed for their risks.

In the early 2000s, with rising public awareness of the potential dangers posed by unregulated chemicals, the EU acknowledged the urgent need for reform. This regulatory backdrop laid the foundation for the creation of REACH, which sought to overhaul how

chemicals were regulated, shifting the burden of proof to industry and creating a centralized and more efficient framework.

2.2 Key Milestones in the Development of REACH

1998 – White Paper on Chemicals Policy:

A significant step towards REACH was the publication of the White Paper titled “*Strategy for a Future Chemicals Policy*” in 2001 by the European Commission. This document outlined the shortcomings of the existing regulatory system and introduced a vision for a new chemical policy. The central concept was that industries, not public authorities, should be responsible for proving the safety of chemicals. This fundamental principle laid the groundwork for the Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) framework.

2003 – Proposal for REACH Regulation:

In October 2003, the European Commission presented the formal REACH proposal, following extensive consultations with stakeholders. The proposal introduced a single, comprehensive regulatory system that replaced the previous patchwork of directives and regulations. Central to the proposal was the principle that all chemicals produced or imported into the EU must be registered, evaluated, and authorized before use, with restrictions applied where necessary.

2004–2006 – Debate and Refinement:

The initial REACH proposal sparked intense debate across different sectors, with industry groups raising concerns about the costs of compliance, especially for small and medium-sized enterprises (SMEs). NGOs and environmental advocates, however, pushed for stricter regulations to protect public health and the environment. Several revisions were made to balance the concerns of competitiveness with safety and environmental protection. The European Parliament and the Council of the EU played crucial roles in refining the final legislation.

December 18, 2006 – REACH Adoption:

On December 18, 2006, REACH was formally adopted by the European Parliament and the Council, and it entered into force on June 1, 2007. This marked a significant shift in how chemicals were regulated in the EU, moving from a reactive approach to a preventive one. The regulation replaced nearly 40 existing legislative acts and created a unified framework for managing chemical safety.

2007–2018 – Phased Registration Deadlines:

REACH was designed with a phased registration process to give companies time to comply with the new requirements, particularly regarding the tonnage and potential hazards of substances. The deadlines for registration were:

- **2010:** For substances produced or imported in quantities of 1,000 tonnes or more per year, as well as substances

classified as carcinogenic, mutagenic, or toxic to reproduction (CMRs).

- **2013:** For substances produced or imported in quantities of 100–1,000 tonnes per year.
- **2018:** For substances produced or imported in quantities of 1–100 tonnes per year.

This staggered system ensured that the most hazardous substances were addressed first, allowing smaller manufacturers to adjust and manage their compliance efforts accordingly.

2018 – Full Implementation:

By 2018, REACH was fully implemented, with all registration deadlines having passed. More than 21,000 substances had been registered, covering over 100,000 chemicals on the European market. With this milestone, the focus of REACH shifted toward enforcement, ongoing evaluation, and ensuring that companies continued to fulfill their obligations.

2.3 Latest Developments in REACH

2020s – Ongoing Amendments and Expansion:

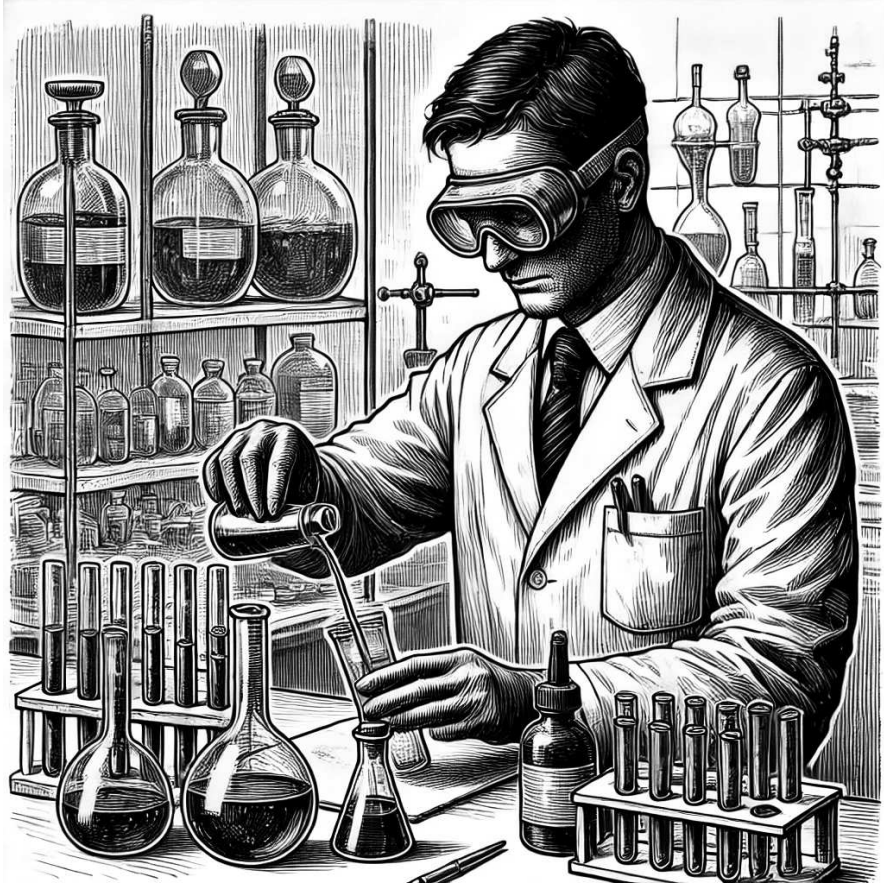
REACH continues to evolve in response to new scientific data, emerging chemical risks, and changes in international regulations. Since its full implementation, several significant developments have shaped its ongoing application:

- **Addressing Emerging Concerns:** New substances of concern, such as endocrine disruptors and persistent organic pollutants (POPs), have been added to the list of substances subject to authorization or restriction. Nanomaterials, which present unique challenges due to their size and properties, have also been given increased regulatory attention under REACH.
- **Sustainability and Green Chemistry:** In recent years, the EU has linked REACH to broader sustainability objectives, such as those outlined in the European Green Deal. This includes promoting safer alternatives to hazardous chemicals, encouraging innovation in green chemistry, and supporting the circular economy. The EU is also taking steps to reduce reliance on animal testing by promoting alternative methods for assessing chemical risks.
- **Digitalization and Data Sharing:** The European Chemicals Agency (ECHA) has focused on enhancing the efficiency of the REACH process through digital tools, such as the *IUCLID* system, and better data-sharing initiatives. These efforts aim to streamline registration, reduce administrative burdens, and improve access to information on chemicals for all stakeholders, including the public.
- **Post-2020 Strategy and the Chemical Strategy for Sustainability:** In 2020, the European Commission introduced the *Chemical Strategy for Sustainability*, which aligns with REACH's objectives and emphasizes reducing harmful chemicals in products. This strategy is part of the

broader European Green Deal and aims to transition towards a toxic-free environment by phasing out the most harmful chemicals, including those found in everyday consumer products. As part of this strategy, REACH is expected to be updated to address the use of chemicals in imported products and to improve enforcement.

2024 and Beyond – The Future of REACH:

The European Commission has planned further updates to REACH in the coming years. These may include stricter rules on endocrine disruptors, persistent organic pollutants, and better management of hazardous chemicals in imported goods. With sustainability becoming a core element of EU policy, the role of REACH will expand to ensure that it supports the shift to a greener and safer economy. The ongoing review of REACH, combined with developments like the *Safe and Sustainable by Design* initiative, will likely bring significant changes to how chemicals are evaluated and regulated, making safety and sustainability key priorities in the EU's approach to chemical management.



CHAPTER 3: Understanding the Key Principles of REACH and latest developments